
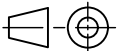


**The elbows will be manufactured from bent pipes using a manual bending machine

Rev.	Modification								Name	Date
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Tolerance for dimensions without tol. according to ISO 2768-mK										Material
More than	0.5	3	6	30	120	400	1000	2000	316 L	
Less	3	6	30	120	400	1000	2000	4000		
Machine Tool	±	±	±	±	±	±	±	±	Checked	18/09/2025
Welded	0.1	0.2	0.3	0.5	0.8	1.2	1.6	2.0	Verified	19/09/2025
Customer:	0.5	1	1.5	2	3	6	12	20	Title	
ALINVEST						Format: A2		ALINVEST FORGING HYDRAULIC ROUTE		
						Scale: 1:15				
						Project Methode:		Part Number		Revision
								RETURN LINE Ø22 X 1.5 mm		A
								Customer Number		Sheet 1/1